

Technical Data Sheet

EGOSILICON 100 GLASS

is a ready-to-use 1-component silicone sealant for the permanent sealing of glass elements, which vulcanizes into an elastic end product via reaction with air humidity.

CHARACTERISTICS

The product is characterized by the following properties:

acidic cross-linking (acetoxy) · free from fungicidal agents · good adhesion to glass · weather, ageing & UV-resistant

APPLICATION AREAS

EGOSILICON 100 is suitable for general glass sealing.

Areas of application:

Facade · Glass sealing

Good adhesion to: [please note primer table]

Aluminum · Glass · Stress-free plastics [e.g. rigid PVC, acrylic, polycarbonate, ABS]

Not or only partially suitable for: [Own tests assumed and recommended]

 $alkaline\ substrates\ [e.g.\ concrete] \cdot Black\ coatings \cdot EPDM \cdot Non-ferrous\ metals \cdot PE \cdot PP \cdot Substrates\ containing\ bitumen,\ wax\ and$

kerosene · Teflon

APPLICATION NOTES

- Adhesion surfaces must be dry, load-bearing and free from dust and substances liable to impair adhesion.
- Clean the adhesive surfaces with EGO REINIGUNGSSPRAY.
- Use EGO PRIMER FDF to improve adhesion on porous substrates.
- With rigid PVC, EGO PRIMER FWS, and with suitable metals EGO PRIMER FML or EGO HAFTREINIGER can significantly improve adhe-
- **5** sion [please refer to the primer table].
- Notes:
 - Select cleaner depending on the substrate.
 - Do not prime glass and glass-like surfaces.
 - Own tests or consultation recommended.

STANDARDS AND TESTS

EGOSILICON 100 corresponds to the:

Standards according to:

- DIN EN 15651-1 F 25 LM EXT-INT-CC
- DIN EN 15651-2 G 25 LM CC

IVD data sheets:

■ No. 10, 31, 35

The following tests were achieved by EGOSILICON 100:

European conformity:

• CE marking declaration of performance LE/DoP no. EG03100314

SUSTAINABILITY

VOC requirements:

- EMICODE EC1
- AgBB scheme
- french VOC class A+ and KMR regulation
- LEED® EQ c4.1

Quality mark:

■ IVD-Industrieverband Dichtstoffe e.V. - tested by ift-Institut für Fenstertechnik e.V. Rosenheim

Environmental Product Declaration (EPD):

Sample EPD (Silicone-based products, group 2)

QNG/Quality Seal Sustainable Building:

- Adhesives and sealants for creating the airtightness of the facade in accordance with BNB_BN_11.6, Annex 1, Item 9 + QNG-313,
- Adhesives and sealants in interior rooms incl. TGA according to BNB_BN_11.6, Annex 1, Item 8 + QNG-313, Items 4.1, 4.2







sion de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions)









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TECHNICAL DATA

Specifications	Results	In accordance with
Cross-linking system	Acidic (Acetoxy)	
Density	approx. 1,0 g/cm ³	DIN EN ISO 1183-1
Application temperature	from +5°C to +40°C	
Temperature resistance	-60°C to +180°C	
Shore A hardness	approx. 20	DIN EN ISO 868
Spray-out behavior	approx. 270g/min (6mm; 3bar)	DIN EN ISO 8394-1
Modulus / tensile stress 100%	approx. 0,4 N/mm²	DIN EN ISO 8339
Volume shrinkage	< 10%	DIN EN ISO 10563
Resilience	approx. 100%	DIN EN ISO 7389
Allowable total deformation	25%	
Viscosity	stable	DIN EN ISO 7390
Skin formation time	approx. 10-20 Minuten (23°C/50% RH)	
Vulcanization	approx. 3 mm/24 Std.	
Ignition temperature	approx. 450°C	DIN 51794
Building material class	B2, normal flammability Euroclass E	DIN 4102 DIN EN 13501

AVAILABILITY AND STORAGE

Colors	transparent, white, aluminum, black [see color chart]
Packaging	 310 ml cartridges [20 pieces/carton, 60 cartons/pallet] 400 ml foil bags [20 pieces/carton, 60 cartons/pallet] 600 ml foil bags [20 pieces/carton, 30 cartons/pallet] Special packaging on request
Storage	Original packaging is cool and dry storable: 18 months [cartridges] 24 months [foil bags] The production or best-before date can be found on the container label.

SAFETY INFORMATION

Complies with	Regulation (EC) No 1907/2006 (REACH)
Not hazardous according to	Regulation (EC) No 1272/2008 (CLP)
Not subject to labeling according to	Regulation (EC) No 1272/2008 (CLP)
Safety instructions	see SDS
Disposal instructions	see SDS

For warnings see EC safety data sheet. The above information is the result of thorough research; previous information is hereby invalidated. Check for yourself whether the product is suitable for your purposes. Our possible liability is limited to the value of our product as such. We cannot accept any liability for indirect damage, in particular for the use or unusability of the product. No one is authorized to make recommendations or assurances on our behalf that go beyond the content of our information sheets.







