

## CONLOC® UV 665

is a low-viscosity, solvent-free, one-component adhesive which cures photochemically when exposed to UV light.

### APPLICATION

**CONLOC® UV 665** is suitable for bonding glass/glass, preferably for surface to surface bonding. The product may yellow when exposed to temperatures above + 60 °C.

**Application:**

Glass bonding

**Good adhesion:**

Glass/glass

**Not suitable for:** [tests recommended]

Aquariums

### INSTRUCTIONS

- ① Clean the adhesive surface with **EGO REINIGER SOFT**.<sup>\*</sup> Common glass cleaners and detergents are not suitable and may lead to reduced adhesive strength.
- ② The adhesive surfaces must be clean, dry, stable and free of dust and release agents.
- ③ Apply the glue sparingly but in sufficient quantity and without bubbles to one of the adhesion surfaces.
- ④ Join the parts without tension with a gap width of min. 0.05 mm and max. 0.1 mm.
- ⑤ **CONLOC® UV 665** tends to spread by capillary action.
- ⑥ Cure the glue with suitable UV lamps.
- ⑦ For laminated glass that needs to be cured by daylight we recommend **CONLOC® UV 688**.
- \* Notes:
  - complies with Data Sheet No. 35 issued by German association IVD Industrieverband Dichtstoffe e.V.

### SPECIFICATIONS

Specifications	Results
Chemical base	acrylate
Refraction index	approx. 1.5
Density	approx. 1.1 g/cm <sup>3</sup>
Solids content	100 %
Flash point	> 100 °C
Viscosity	approx. 50 mPas
Consistency	low viscosity, capillary action
Gap width	0.05 - 0.1 mm
Irradiation	UVA 320-400 nm
Activator needed	no
Shore D hardness	approx. 75
Tensile shear strength	15 N/mm <sup>2</sup> [see page 2]
Linear shrinkage	approx. 8 %

### AVAILABILITY AND STORAGE

Colors	transparent
Packaging	<ul style="list-style-type: none"> <li>▪ 20 g plastic bottle</li> <li>▪ 100 g plastic bottle</li> <li>▪ 250 g plastic bottle</li> </ul>
Shelf life	Can be stored in its original packaging in dry and dark conditions [without UV exposure] in a normal climate: <ul style="list-style-type: none"> <li>▪ 6 months</li> </ul>

### SAFETY INFORMATION

<b>Complies with</b>	Regulation (EC) No 1907/2006 (REACH) and No. 1272/2008 (CLP)
<b>Labelling</b>	see SDS
<b>Safety instructions</b>	see SDS
<b>Disposal</b>	see SDS

### INFORMATION

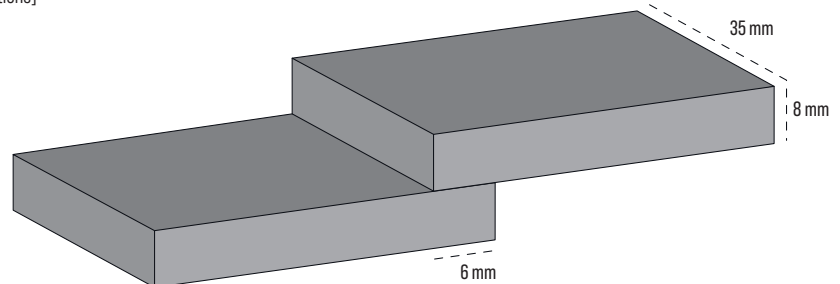
In addition to the information given in this technical data sheet, please also observe the relevant DIN EN ISO standards as well as the rules and regulations of other institutions when planning your project. The information given and the suggestions made for the application of our products are based on our use-oriented tests, our product and technical know-how, as well as on our practical experience. Because of conditions of use and application outside of our control and the large number of different materials, the user is advised to conduct his own tests in order to determine the suitability of our products for his particular application.

In general we recommend to bond the parts in question and then test the adhesive strength (impacts, movement etc). Please also take into account the thermal stress to be expected. In case of questions please contact us for advice. Whilst every care has been taken in the preparation of this information, no warranty is given or implied in connection with any recommendation or suggestion made herein. Please note that all previous versions of this data sheet are invalid.

### TEST SPECIFICATION

#### Test specification tensile shear strength

[see specifications]



- based on adhesive surface of 6 x 35 mm overlapping
- GLASS/GLASS bonding
- UV irradiation is possible with suitable UV lamps
- measured under normal climate +23 °C [50 % humidity]
- Pull-off speed 1mm/minute
- Surface cleaning with **EGO REINIGER SOFT**

For warnings refer to the Safety Data Sheet. The above information is the result of thorough research; previous information is hereby invalidated. Check for yourself whether the product is suitable for your purposes. Our possible liability is limited to the value of our product as such. We cannot accept any liability for indirect damage, in particular for the application or unusability of the product. No one is authorized to make recommendations or assurances on our behalf that go beyond the content of our information sheets.